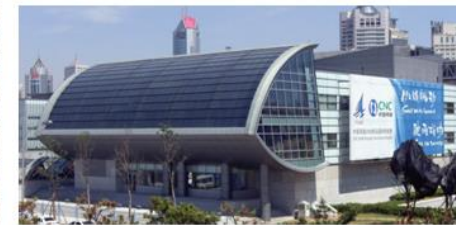
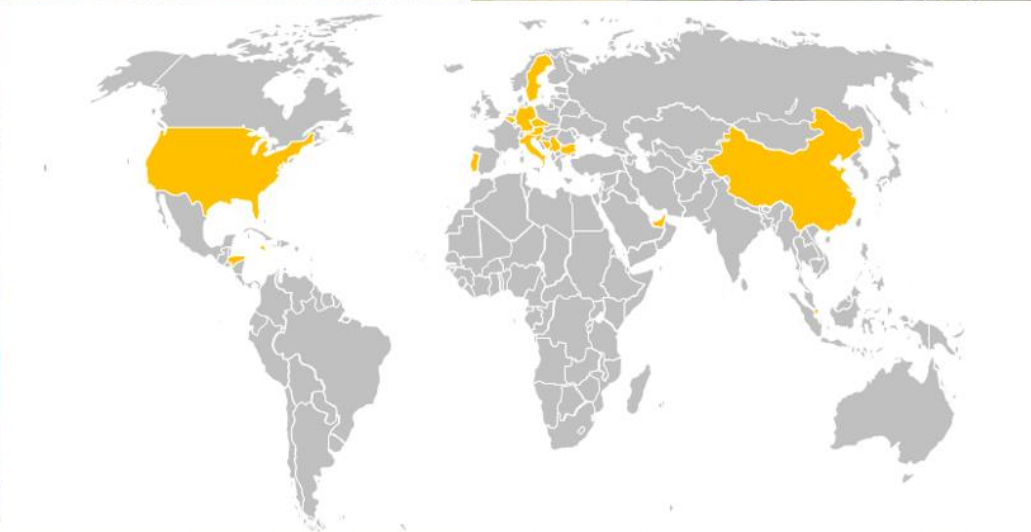




**Large solar thermal projects in
Bor and Pancevo – green energy
at lower costs than fossil fuels**

References



**220 PLANTS
IN 20 COUNTRIES
25 YEARS OF
EXPERIENCE IN
LARGE SOLAR
THERMAL SYSTEMS**



Our Mission:

We make a significant contribution to making solar thermal energy a natural element of global energy supply.

On-site collector test

10 different types of collectors from 7 manufacturers

- HT-flat plate collectors (foil / doubleglas)
- Vacuum-tube collectors
- Concentrating collectors



Partner



Funded by:

**European Bank of
Reconstruction
and Development**



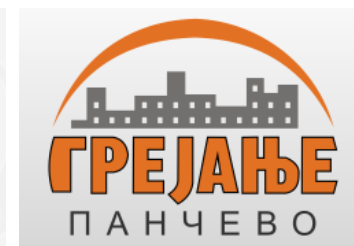
In Cooperation with:

**PPP Investment Ltd.
Belgrade**



Project leader:

SOLID Austria



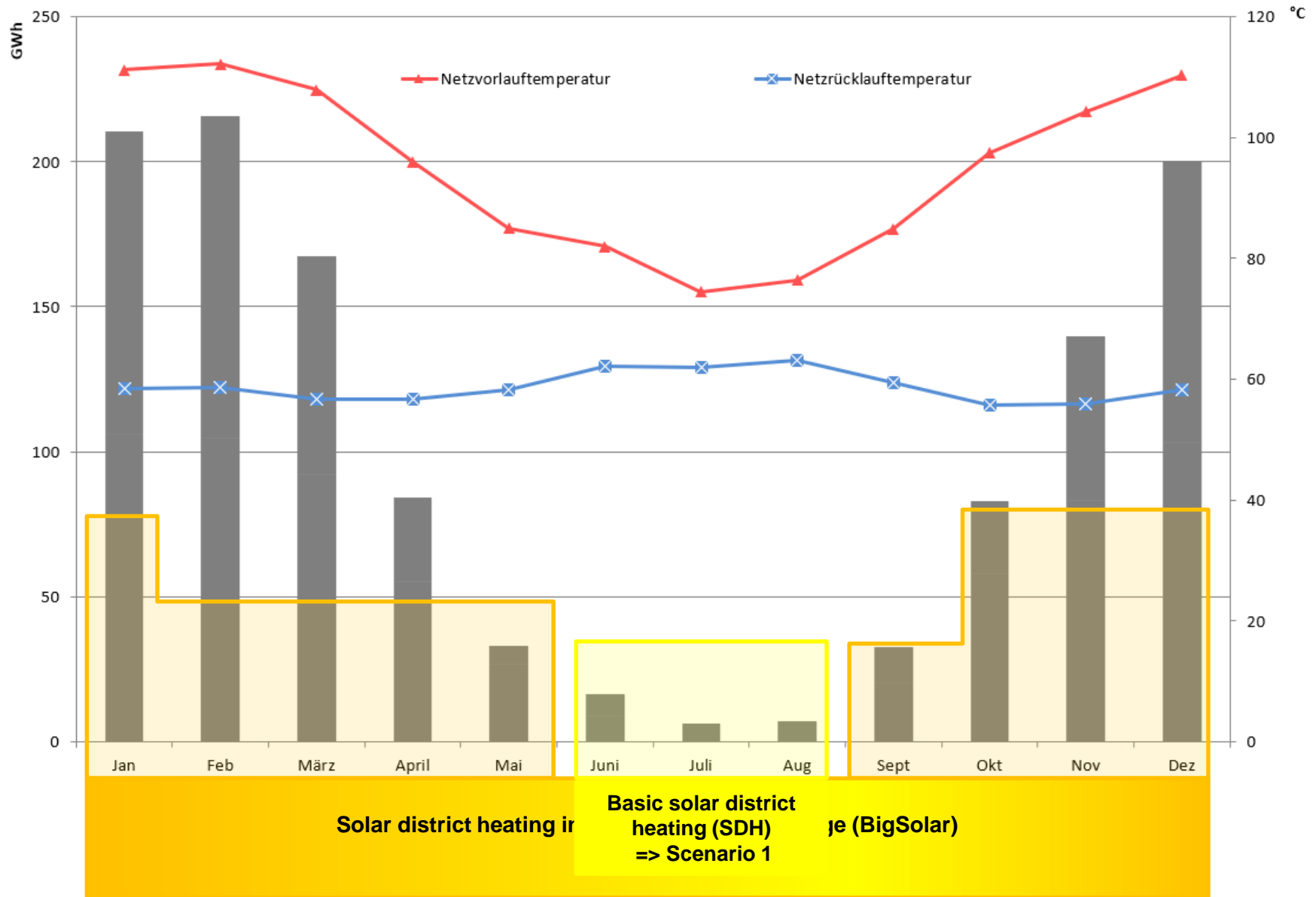
Status of Big Solar today

- Development ongoing to adapt storages to regional geology and improve investment/cost ratio
- Modern district heating system with low supply/return temperatures
- Use of areas with restricted possibilities for collectors (former land fill, side areas of traffic, water protection area, ...)
- Full integration in DH- system with multivalent use of storage – peaks shavings
- Replacing fossil fuels - CO₂ Benefit
- Summer operation

Aim:

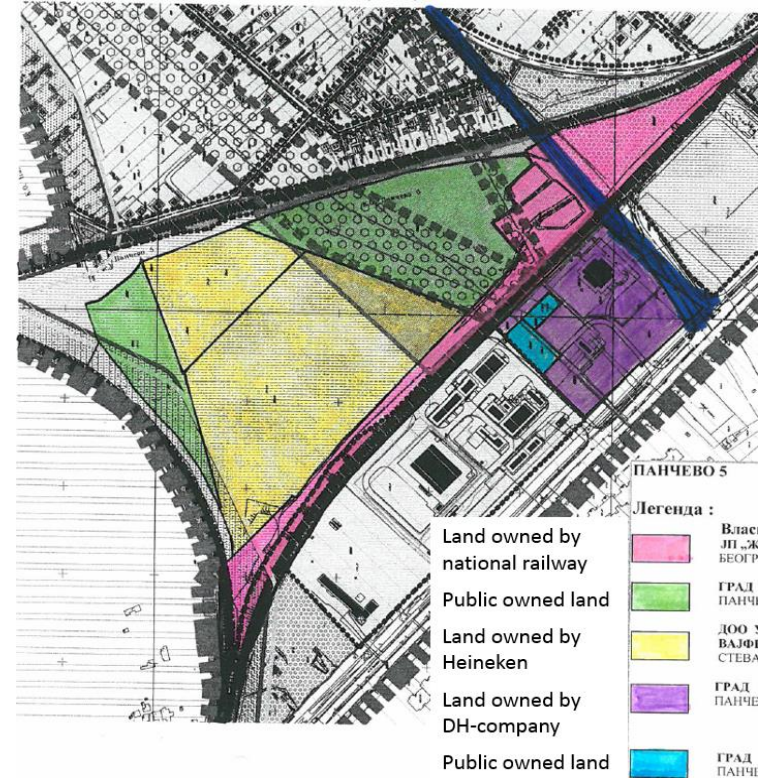
Assess and compare the most promising solutions, sites and scenarios for implementing large-scale solar district heating (BigSolar) systems incl. seasonal storage in the cities of Pancevo and Bor, Serbia

Identification of Scenarios



Boundary conditions: free available land and current price of heat generation

- Land properties on the triangle:
 - green (public) + yellow (Brewery Heineken) = 10.7 ha
 - pink (railway) incl. 25m on each side for railway extension
 => BC used for analysis = 10 ha
- Groundwater depth: 3 meter
- Easy connection to HP Ktez



Average price of natural gas per year				
2016	2017	2018	2019	Unit
33.05	29.71	35.24	41.03	RSD/m3
0.28	0.25	0.30	0.35	EUR/m3
0.03	0.03	0.04	0.04	EUR/kWh
34.37	30.90	36.65	42.67	EUR/MWh

Thermal power of the natural gas	9.26	kWh/m3
Efficiency of boilers at Kotez	88%	
Thermal power after burning	8.149	kWh/m3
Reference price (average of 4 years incl. Boiler efficiency)	36.15	EUR/MWh

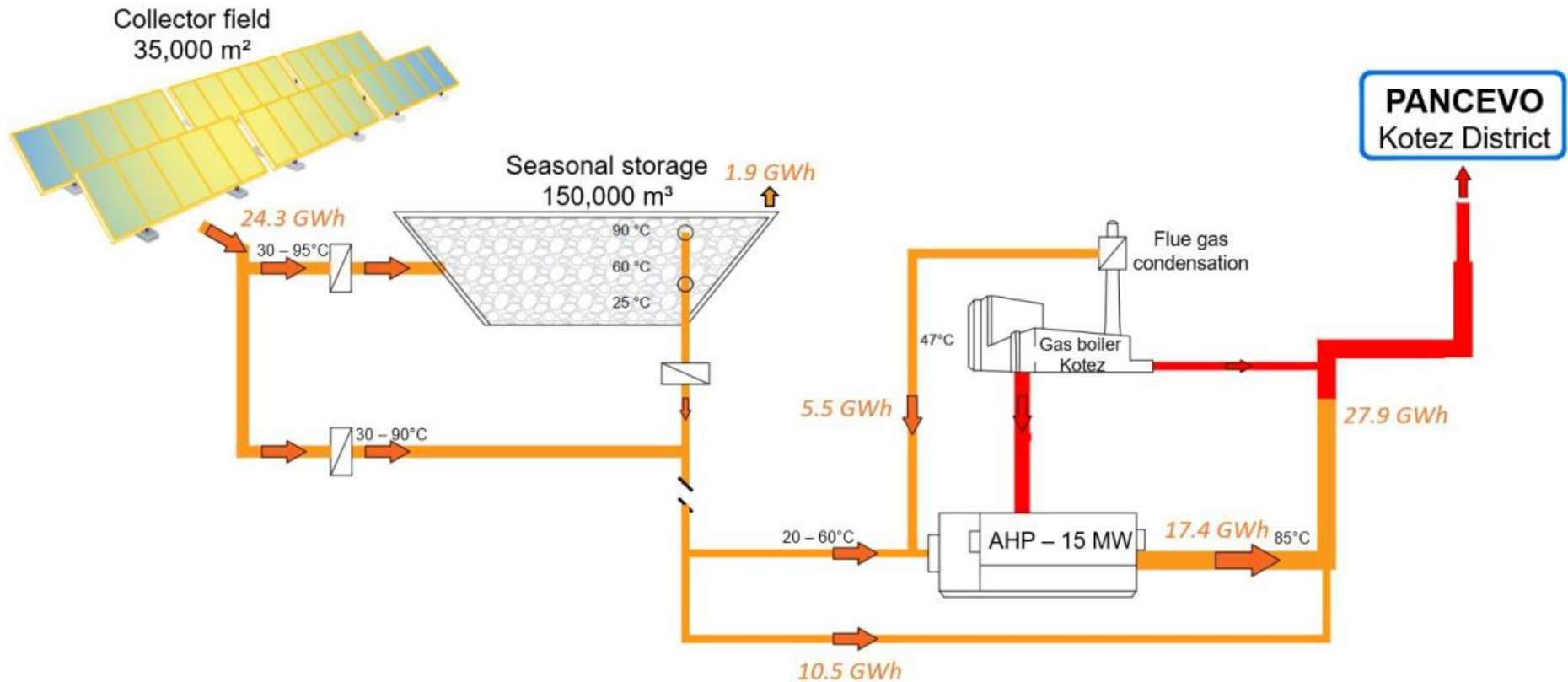
Techno-economic optimum



	Collector/ Storage	30,000 m ²	35,000 m ²	40,000 m ²
AHP 10 MW	100,000 m ³	35	37	39
	125,000 m ³	34	35	38
	150,000 m ³	35	35	37
AHP 15 MW	100,000 m ³	33	35	37
	125,000 m ³	33	33	35
	150,000 m ³	33	32	33
AHP 20 MW	100,000 m ³	33	33	35
	125,000 m ³	32	32	33
	150,000 m ³	33	32	32
AHP 25 MW	100,000 m ³	32	33	34
	125,000 m ³	32	31	32
	150,000 m ³	32	31	31
AHP 30 MW	100,000 m ³	32	33	34
	125,000 m ³	32	31	32
	150,000 m ³	32	31	31

**AHP size limited
due to capacity
of current
natural gas
boiler!**

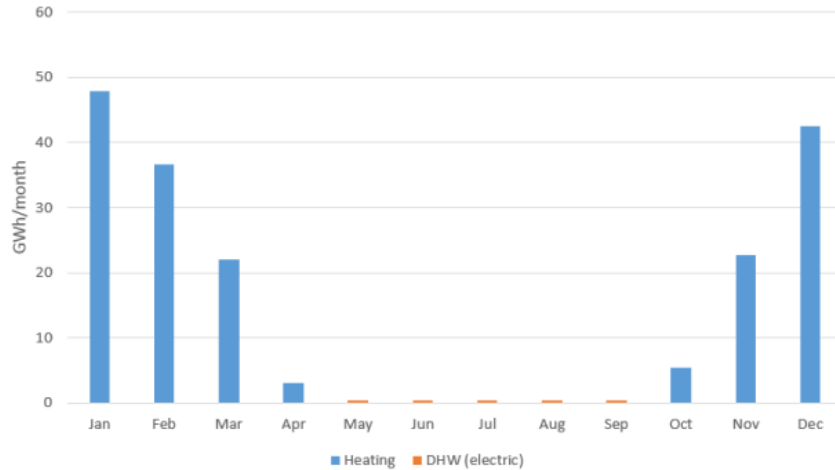
Estimated heat production by BigSolar



Flue Gas Condensation	1,515	1,054	720	302	5	0	0	0	0	0	817	1,240
Solar heat via HP	3,858.4	2,136.2	1,776.8	1,036.5	20.9	0.0	0.0	0.0	0.0	0.0	0.0	3,117.3
Solar heat - direct	0	0	0	0	449	534	528	446	576	5,086	2,838	0
Natural Gas	13,150	10,537	7,260	3,819	51	0	0	0	0	0	8,166	12,460
Gas per day currently	596	494	318	176	17	18	17	14	19	164	397	547
Gas per day BigSolar+ Flue gas	424.2	376.3	234.2	127.3	1.6	0.0	0.0	0.0	0.0	0.0	272.2	401.9

Month

About Bor District Heating

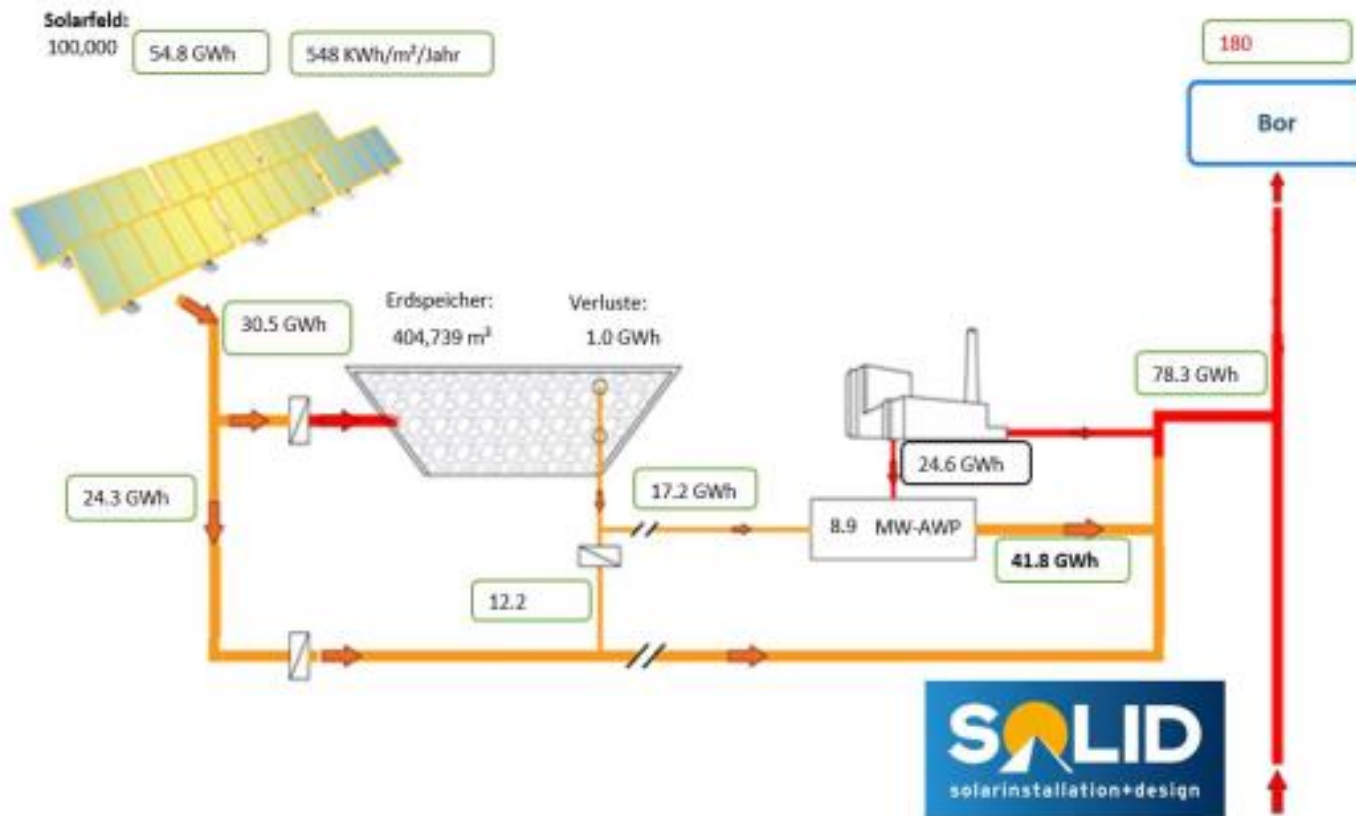


Load profile of DH Bor

DH grid and potential sites



Preliminary results for Bor



Phases for successful project implementation and current status

Concept	Design	Development	Execution	Operation
(1) Customer needs identification ✓ Communication with customer ✓ Stakeholder assessment (2) Analysis of DH grid ✓ Collection of basic data ✓ Consideration of technical, economic and legal boundary conditions (3) Techno-economic evaluation ✓ Evaluation of technical optimum design ✓ Development of different system design options ✓ Estimation of costs and leveled cost of heat (4) Location assessment ✓ Potential land analysis ✓ Definition of favorable land for different system design options	(1) System design ✓ Execution of static system simulation model ✓ Elaboration of system integration options (2) Land investigation ✓ Definition of best suited land ✓ Analysis of geo- & hydrogeological conditions ✓ Clarification of land dedication & ownership (3) Economic and financial analysis ✓ Dynamic financial analysis & Sensitivity analysis ✓ Comparison to current heat generation options (4) Investigation of legal aspects ✓ Check of legal framework conditions (e.g. environmental, fauna, construction,...) ✓ Check of possible tender requirements (5) Definition of business model ✓ Risk analysis & Due Diligence ✓ Elaboration of financing model ✓ Establishment of construction & operation consortium ✓ Elaboration of PR-activities	(1) Detailed system design ✓ Execution of dynamic system simulation model ✓ Layout design for components & system integration ✓ Hydraulic concept (2) Detailed economic and financial analysis ✓ Detailed breakdown of costs (CAPEX & OPEX) & financial analysis ✓ Elaboration of tariff structure for ESC (3) Land acquisition ✓ Geo- & hydrogeological assessment for construction ✓ Communication with land owners ✓ Preparation and signing of land contracts (4) Authority procedures ✓ Provision of relevant legal aspects for construction & operation ✓ Obtainment of permits for construction & operation (5) Project implementation plan ✓ Elaboration of detailed project implementation plan ✓ Definition of PR-support	(1) Project management ✓ Coordination ✓ Supervision ✓ Communication ✓ Quality, time, cost & risk management ✓ Change control reporting (2) Procurement ✓ Purchase and delivery of components (3) Construction ✓ Construction of defined BSx-system (4) Commissioning ✓ Commissioning of defined BSx-system ✓ Transfer to operating consortium	(1) Plant Operation ✓ Supervising plants operation ✓ Ensuring efficient, effective and safe operation of the plant ✓ Safety & risk management ✓ Supervise automatic system control (2) Maintenance ✓ Scheduled and preventive maintenance of system ✓ Functional checks ✓ Servicing ✓ Keep equipment ready for operation (3) Monitoring & Visualization ✓ Monitoring system ✓ Interactive data visualization ✓ Statistical graphics ✓ Visualize performance indicators and trends ✓ Failure detection & fault diagnosis (4) Optimization ✓ Detailed monitoring for optimization & product development ✓ Data analysis for optimization ✓ Control systems engineering ✓ Improve automatic control systems



Thank you for your attention!



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